

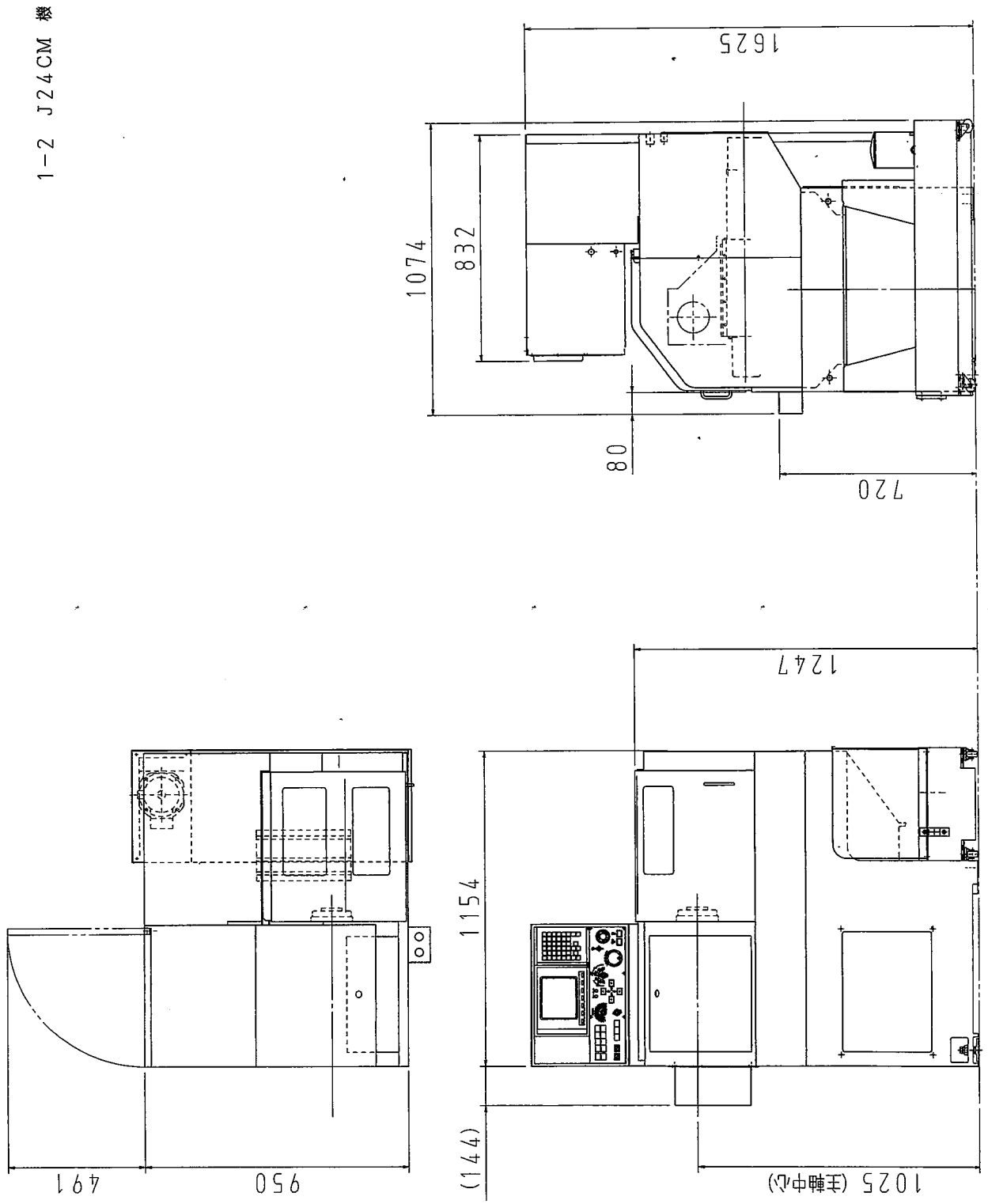
1. Machine appearance and spec.

1-1 J24CM machine spec.

	Item	Unit	Body spec
Capacity	Swing over bed	mm	φ 310
	Swing over a cross slide	mm	φ 200(Quantity height 100)
	Max. bar dia	mm	φ 25
	Max. chucking dia	inch	5
C axis	Spindle nose		Oueselves
	Spindle through hole dia.	mm	φ 35
	Spindle revolving speed	rpm	700max (360 × 700deg/min)
	Spindle power		NC Drive(C axis) AC Servomotor(α 4) Decelerate in 1/4 by a gear.
Tool slide	Tool slide type		Gang type
	Tool slide size	mm	□20 or φ 25
	Max, traverse	mm	X-axis: 240, Z-axis:240
	Rapid traverse speed	m/min	X-axis: 12, Z-axis:12
	Milling unit revolving speed	rpm	1000~20000
Motor	Each axis movement servo	Kw	X-axis: 0.5, Z-axis:0.75
	Milling unit	Kw	0.75 Kw
	Coolant pump motor	Kw	0.18
	Lubricant pump motor	W	Intermittent oiling AC10
Dimensions	(L) × (W) × (H)	mm	1154x950x1625
	Weight	Kg	1100
Power source capacity		KVA	8

1. Machine appearance and spec.

1-2 J24CM machine appearance



1. Machine appearance and spec.

1-3 J24CM Stroke figure

